State	Proj. No.	Sheet No.
MD		

GENERAL NOTES:

Expansion device shall be fabricated in one section, except for stage construction and when the length is over 50 feet. A complete joint penetration groove weld splice shall be required. Welds shall be ground flush to provide a smooth surface. The expansion device shall be fabricated and installed to the crown and grade of the roadway.

Plan dimensions are based on installation at 60°F. The expansion gap and other dimensions shall be increased or decreased ___" for each 10° rise or fall in temperature at installation.

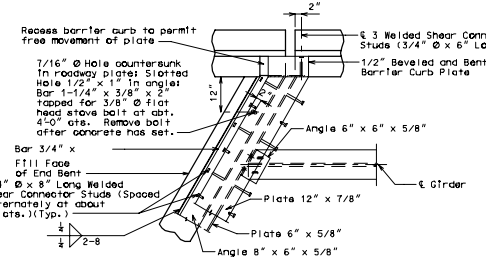
Material for the expansion device shall be ASTM A709 Grade 36 structural steel. Anchors for the expansion device shall be in accordance with Sec 1037.

Structural steel for the expansion device and curb plate shall be coated with a minimum of two coats of inorganic zinc primer (5 mils minimum) or galvanized in accordance with ASTM A123. Anchors need not be protected from overspray.

Payment for furnishing, coating or galvanizing and installing the structural steel for the expansion device will be considered completely covered by the contract unit price for Expansion Device (Flat Plate) per linear foot.

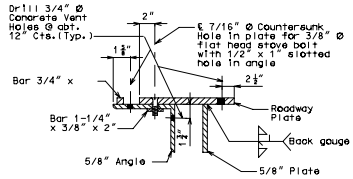
Concrete shall be forced under and around flat plate, anchors and angles. Proper consolidation shall be achieved by localized internal vibration. Finishing of the concrete shall be achieved by hand finishing within one foot of the expansion device. The vertical and horizontal concrete vent holes shall be offset from each other. Do not alternate holes at the 12" spacing.

Longitudinal reinforcing steel shall be placed so that ends shall not be more than ±1" from vertical plate and the vertical leg of the angle at the expansion device.



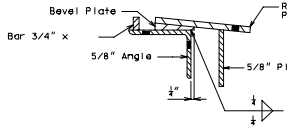
PART PLAN

Note: Concrete vent holes not shown for clarity.

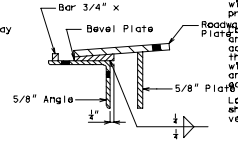


PART SECTION (TYPICAL)

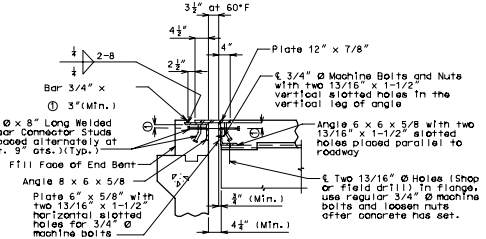
TYPICAL BEVEL PLATE



PART SECTION THRU BEVEL PLATE

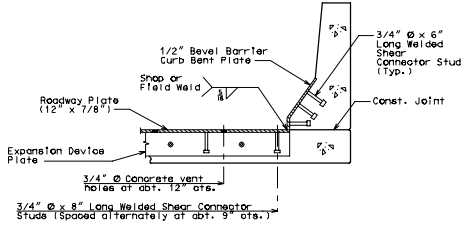


PART SECTION THRU BEVEL PLATE

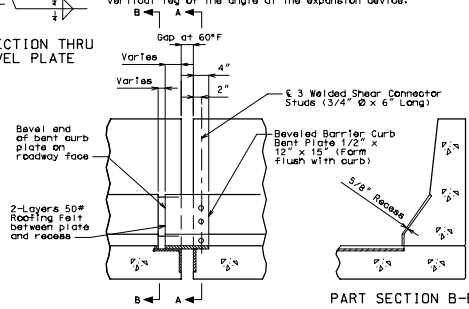


PART SECTION AT END BENT

Note: Bevel plates shall be used at end bents when the grade of the slab at expansion device is 3% or more.

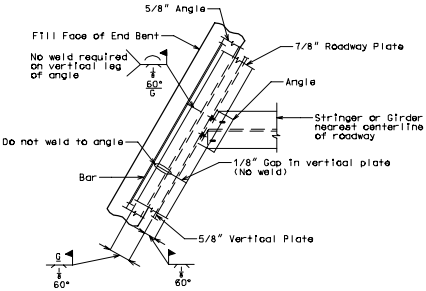


PART SECTION A-A

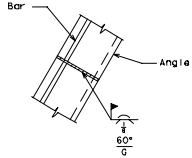


ELEVATION OF BARRIER CURB

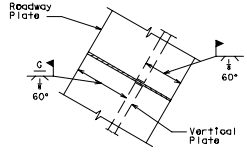
PART SECTION B-B



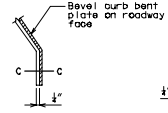
PERMISSIBLE FIELD SPLICE AT END BENT



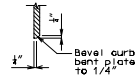
PART PLAN OF ANGLE AND BAR



PART PLAN ROADWAY PLATE AND VERTICAL PLATE



PART ELEVATION AT END OF BEVELED CURB BENT PLATE



SECTION C-C

CREATED IN MICROSTATION

DETAILS OF FLAT PLATE EXPANSION DEVICE AT END BENT NO.

Detailed
Checked

Note: This drawing is not to scale. Follow dimensions.

Sheet No. of

COUNTY

FPE 3